

MATERIAL SAFETY DATA SHEET
DU PONT FINISHES & FABRICATED PRODUCTS

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***** SECTION I *****

FORMULA DATE: 860109

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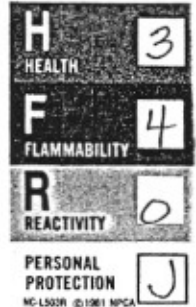
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HMS*



IDENTITY: 'CORLAR' EPOXY ACTIVATOR

SALES CODE: VGY 8339

DOT NAME: FLAMMABLE LIQUID

HEALTH: 2 FLAMMABILITY: 3 REACTIVITY: 0

***** SECTION II - INGREDIENTS *****

| INGRED# | CAS NO. | INGREDIENT |
|---------|-----------|-------------------------------|
| 001 | NONE | POLYAMIDE POLYMER |
| 002 | 71-36-3 | N-BUTYL ALCOHOL ✓ |
| 003 | 78-93-3 | METHYL ETHYL KETONE ✓ |
| 004 | 108-11-2 | METHYL ISOBUTYL CARBINOL |
| 005 | 108-88-3 | TOLUENE ✓ |
| 006 | 67-63-0 | ISOPROPYL ALCOHOL |
| 007 | 107-98-2 | PROPYLENE GLYCOL METHYL ETHER |
| 008 | 1330-20-7 | XYLENE ✓ |

| INGRED# | VAPOR PRESSURE MM HG | EXPOSURE LIMITS | | | |
|---------|----------------------|-----------------|-----------|------|--------------|
| 001 | NONE | ACGIH | NONE | | |
| | | OSHA | NONE | | |
| 002 | 5.50 | ACGIH | 50.0 PPM | SKIN | CEILING |
| | 25 DEG (C) | OSHA | 100.0 PPM | | |
| | | DUPONT | 25.0 PPM | | |
| | | DUPONT | 50.0 PPM | | 15 MIN TWA |
| 003 | 71.00 | ACGIH | 200.0 PPM | | |
| | 25 DEG (C) | OSHA | 200.0 PPM | | |
| | | ACGIH | 300.0 PPM | | 15 MIN(STEL) |
| 004 | 2.20 | ACGIH | 25.0 PPM | SKIN | |
| | 25 DEG (C) | OSHA | 25.0 PPM | | |
| | | ACGIH | 40.0 PPM | | 15 MIN(STEL) |

***** SECTION II CONTINUED *****

| | | | | | |
|-----|------------|-------|-----------|---------|---------------|
| 005 | 36.70 | ACGIH | 100.0 PPM | | |
| | 25 DEG (C) | OSHA | 200.0 PPM | | |
| | | ACGIH | 150.0 PPM | | 15 MIN(STEL) |
| | | OSHA | 300.0 PPM | CEILING | |
| | | OSHA | 500.0 PPM | | MAX (10MIN) |
| 006 | 33.00 | ACGIH | 400.0 PPM | | |
| | 25 DEG (C) | OSHA | 400.0 PPM | | |
| | | ACGIH | 500.0 PPM | | 15 MIN(STEL) |
| 007 | 10.90 | ACGIH | 100.0 PPM | | (15 MIN STEL) |
| | 25 DEG (C) | OSHA | NONE | | |
| 008 | 25.00 | ACGIH | 100.0 PPM | | |
| | 25 DEG (C) | OSHA | 100.0 PPM | | |
| | | ACGIH | 150.0 PPM | | 15 MIN(STEL) |

***** SECTION III - PHYSICAL DATA *****

| | | |
|---------------------------------------|---|---|
| EVAPORATION RATE SLOWER THAN ETHER | VAPOR DENSITY HEAVIER THAN AIR | SOLUBILITY OF SOLVENT SYSTEM IN WATER APPRECIABLE |
| PERCENT VOLATILE BY VOLUME 64.3 | APPROX. BOILING RANGE 78-155 DEG (C) | WEIGHT PER GALLON 7.34 |
| PERCENT VOLATILE BY WEIGHT 61.3 | PERCENT SOLIDS 38.6 | V.O.C. THEORETICAL 4.50 |

***** SECTION IV - FIRE & EXPLOSION DATA *****

| | |
|--|--|
| FLASH POINT (METHOD) BETWEEN 20 - 73 F (CC) | APPROX. FLAMMABLE LIMITS LEL 1.0 % UEL .0 % |
|--|--|

EXTINGUISHING MEDIA: FOAM , CARBON DIOXIDE, DRY CHEMICAL
SPECIAL FIRE FIGHTING PROCEDURES: FULL PROTECTIVE EQUIP-
MENT, INCLUDING SELF-CONTAINED BREATHING APPARATUS, IS
RECOMMENDED. WATER FROM FOG NOZZLES MAY USED TO PREVENT
PRESSURE BUILD-UP.

UNUSUAL FIRE & EXPLOSION HAZARDS: WHEN HEATED ABOVE THE
FLASHPOINT, EMITS FLAMMABLE VAPORS WHICH, WHEN MIXED WITH
AIR, CAN BURN OR BE EXPLOSIVE. FINE MISTS OR SPRAYS MAY BE
FLAMMABLE AT TEMPERATURES BELOW THE FLASH POINT.

***** SECTION V - HEALTH HAZARD DATA *****

ROUTE OF ENTRY SYMPTOMS/EFFECTS AND FIRST AID

INHALATION: MAY CAUSE NOSE AND THROAT IRRITATION . MAY CAUSE
NERVOUS SYSTEM DEPRESSION CHARACTERIZED BY THE FOLLOWING

***** SECTION V CONTINUED *****

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PROGRESSIVE STEPS: HEADACHE, DIZZINESS, NAUSEA, STAGGERING GAIT, CONFUSION, UNCONSCIOUSNESS.

REPORTS HAVE ASSOCIATED REPEATED AND PROLONGED OVEREXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE.

SKIN OR EYE CONTACT: MAY CAUSE IRRITATION OR BURNING OF THE EYES. REPEATED OR PROLONGED LIQUID CONTACT MAY CAUSE SKIN IRRITATION WITH DISCOMFORT AND DERMATITIS.

OTHER POTENTIAL HAZARDS INCLUDE:

N-BUTYL ALCOHOL

LIQUID SPLASHES IN THE EYE MAY RESULT IN CHEMICAL BURNS.
MAY CAUSE ABNORMAL LIVER FUNCTION.
MAY CAUSE ABNORMAL KIDNEY FUNCTION.

METHYL ETHYL KETONE

HIGH CONCENTRATIONS HAVE CAUSED EMBRYOTOXIC EFFECTS IN LABORATORY ANIMALS.
METHYL ETHYL KETONE HAS BEEN DEMONSTRATED TO POTENTIATE (I.E., SHORTEN THE TIME OF ONSET) THE PERIPHERAL NEUROPATHY CAUSED BY EITHER N-HEXANE OR METHYL N-BUTYL KETONE. MEK BY ITSELF HAS NOT BEEN DEMONSTRATED TO CAUSE PERIPHERAL NEUROPATHY.
LIQUID SPLASHES IN THE EYE MAY RESULT IN CHEMICAL BURNS.

METHYL ISOBUTYL CARBINOL

MALE RATS EXPOSED TO VERY HIGH AIRBORNE LEVELS, SHOWED AN INCREASE IN KIDNEY WEIGHTS. THESE EFFECTS WERE NOT SEEN IN MALE RATS EXPOSED TO LOWER CONCENTRATIONS, OR IN FEMALE RATS AT THE SAME LEVEL.
LIQUID SPLASHES IN THE EYE MAY RESULT IN CHEMICAL BURNS.
EXTREMELY HIGH CONCENTRATIONS HAVE CAUSED BLOOD CHANGES AND WEAKNESS IN LABORATORY ANIMALS.

TOLUENE

RECURRENT OVEREXPOSURE MAY RESULT IN LIVER AND KIDNEY INJURY.
HIGH AIRBORNE LEVELS HAVE PRODUCED IRREGULAR HEART BEATS IN ANIMALS AND OCCASIONAL PALPITATIONS IN HUMANS.
RATS EXPOSED TO VERY HIGH AIRBORNE LEVELS HAVE EXHIBITED HIGH FREQUENCY HEARING DEFICITS. THE SIGNIFICANCE OF THIS TO MAN IS UNKNOWN.

ISOPROPYL ALCOHOL

INGESTION STUDIES ON LABORATORY ANIMALS SHOWED THAT VERY HIGH ORAL DOSES CAUSED INCREASED LIVER AND KIDNEY WEIGHTS.
HIGH ORAL DOSES HAVE CAUSED ANEMIA IN LABORATORY ANIMALS.

PROPYLENE GLYCOL METHYL ETHER

OVER EXPOSURE MAY CAUSE EYE, NOSE AND THROAT IRRITATION.
REPEATED OR PROLONGED LIQUID CONTACT MAY CAUSE SKIN IRRITATION AND DERMATITIS. MAY CAUSE CENTRAL NERVOUS SYSTEM

***** SECTION V CONTINUED *****

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EFFECTS SUCH AS DIZZINESS, HEADACHE, NAUSEA, AND LOSS OF CONCIIOUSNESS. REPORTS HAVE ASSOCIATED REPEATED AND PROLONGED OVEREXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. OVEREXPOSURE MAY LEAD TO KIDNEY, LIVER AND LUNG DAMAGE.

XYLENE

HIGH CONCENTRATIONS HAVE CAUSED EMBRYOTOXIC EFFECTS IN LABORATORY ANIMALS.

RECURRENT OVEREXPOSURE MAY RESULT IN LIVER AND KIDNEY INJURY.

CAN BE ABSORBED THROUGH THE SKIN IN HARMFUL AMOUNTS.

FIRST AID:

INHALATION: IF AFFECTED BY INHALATION OF VAPOR OR SPRAY MIST, REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH. IF BREATHING DIFFICULTY PERSISTS, OR OCCURS LATER, CONSULT A PHYSICIAN.

SKIN OR EYE: IN CASE OF CONTACT, IMMEDIATELY FLUSH WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES; CALL A PHYSICIAN. IN CASE OF SKIN CONTACT, WASH WITH SOAP AND WATER. IF IRRITATION OCCURS, CONTACT A PHYSICIAN.

INGESTION: GASTRO-INTESTINAL DISTRESS.

IN THE UNLIKELY EVENT OF INGESTION , CALL A PHYSICIAN IMMEDIATELY AND HAVE NAMES OF INGREDIENTS AVAILABLE.

***** SECTION VI - REACTIVITY DATA *****

STABILITY
 STABLE

INCOMPATIBILITY (MATERIALS TO AVOID): NONE REASONABLY FORESEEABLE.

HAZARDOUS DECOMPOSITION PRODUCTS: CO, CO2, SMOKE, OXIDES OF HEAVY METALS REPORTED IN SECTION V.

HAZARDOUS POLYMERIZATION: WILL NOT OCCUR.

***** SECTION VII - SPILL OR LEAK PROCEDURES *****

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: VENTILATE AREA. REMOVE SOURCES OF IGNITION. PREVENT SKIN CONTACT AND BREATHING OF VAPOR. CONFINE AND REMOVE WITH INERT ABSORBENT.

WASTE DISPOSAL METHOD: DO NOT ALLOW MATERIAL TO CONTAMINATE GROUND WATER SYSTEMS. INCINERATE ABSORBED MATERIAL IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL REQUIREMENTS. DO NOT INCINERATE IN CLOSED CONTAINERS.

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***** SECTION VIII - SPECIAL PROTECTION INFORMATION *****

RESPIRATORY: DO NOT BREATHE VAPORS OR MISTS. WEAR A PROPERLY FITTED VAPOR/PARTICULATE RESPIRATOR APPROVED BY NIOSH/MSHA (TC-23C) FOR USE WITH PAINTS DURING APPLICATION AND UNTIL ALL VAPORS AND SPRAY MISTS ARE EXHAUSTED. FOLLOW THE RESPIRATOR MANUFACTURER'S DIRECTIONS FOR RESPIRATOR USE.

VENTILATION: PROVIDE SUFFICIENT VENTILATION IN VOLUME AND PATTERN TO KEEP CONTAMINANTS BELOW APPLICABLE OSHA REQUIREMENTS AND OTHER SUGGESTED EXPOSURE LIMITS.

PROTECTIVE CLOTHING: NEOPRENE GLOVES AND COVERALLS ARE RECOMMENDED.

EYE PROTECTION: GOGGLES ARE PREFERRED TO PREVENT EYE IRRITATION. IF SAFETY GLASSES ARE SUBSTITUTED, INCLUDE SPLASH GUARD OR SIDE SHIELDS.

PROTECTIVE CREAMS: DO NOT USE FOR PROTECTION. MAY BE USED FOR EASE OF CLEAN UP.

***** SECTION IX - SPECIAL PRECAUTIONS *****

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: OBSERVE LABEL PRECAUTIONS. KEEP AWAY FROM HEAT, SPARKS AND FLAME. CLOSE CONTAINER AFTER EACH USE. GROUND CONTAINERS WHEN POURING. WASH THOROUGHLY AFTER HANDLING AND BEFORE EATING OR SMOKING. DO NOT STORE ABOVE 120 F.

OTHER PRECAUTIONS: DO NOT SAND, FLAME CUT, BRAZE OR WELD DRY COATING WITHOUT A NIOSH/MSHA APPROVED RESPIRATOR OR APPROPRIATE VENTILATION.

***** SECTION X - NOTES *****

NOTICE FROM DUPONT

THE DATA IN THIS MATERIAL SAFETY DATA SHEET RELATE ONLY TO THE MATERIAL DESIGNATED HEREIN AND DO NOT RELATE TO USE IN COMBINATION WITH ANY OTHER MATERIAL OR ANY PROCESS.

PRODUCT MANAGER